

IN THE SPECIFICATION

Please amend the Substitute Specification as follows:

Page 5, after line 10, add the following:

-- Brief Description of the Drawings

[009A] Fig. 1 shows a light metal cylinder crank case 1 with a cylinder liner or bushing 2 in accordance with the present invention. The boundary between the cylinder crankcase 1 and the bushing 2 serves as a bonding layer which improves bonding between the bushing and the casting material forming the crankcase during the casting process as described below . --